



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D5022-5**  
**Job Sheet 167146**



Part No: D5022-5

Job Qty: 15 Ea

Part Name: Foam, Side Panel, Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |
| 90    | Start up Operation | 15 Ea  |            | 11/9/17  | 0.00      | 0.00    | Start up container    |           |
| 110   | Waterjet           | 15 pcs |            | 11/10/17 | 0.00      | 11.54   | Waterjet1             |           |
| 120   | QC                 | 15 pcs |            | 11/10/17 | 0.00      | 0.00    | QC2                   |           |
| 130   | QC                 | 15 pcs |            | 11/10/17 | 0.00      | 0.00    | QC8                   |           |
| 140   | Packaging          | 15 pcs |            | 11/10/17 | 0.00      | 0.00    | Packaging3            |           |
| 150   | QC21-SA            | 15 Ea  |            | 11/10/17 | 0.00      | 0.00    | QC21                  |           |

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary  
Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB  
130 - QC8- Inspect parts - second check  
140 - Identify as per dwg & Stock Location: \_\_\_\_\_  
150 - QC21- Final Inspection - Work Order Release

DEC 08 2017

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D5033-1        | 54       | 140       | 0         | 0       |

50711019

### Part Specifications

Specifications could not be found.

Plex 10/25/17 8:53 AM dart.poulin.mario



WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

☐ Work Order update only

|                            |  |                                            |  |                                               |  |
|----------------------------|--|--------------------------------------------|--|-----------------------------------------------|--|
| Work Order: _____          |  | Part No. _____                             |  | NCR No. _____                                 |  |
| DISPOSITION                |  | Rework <input type="checkbox"/>            |  | Scrap <input type="checkbox"/>                |  |
|                            |  | Use-as-is <input type="checkbox"/>         |  | Suspected Unapproved <input type="checkbox"/> |  |
| AGAINST DEPARTMENT/PROCESS |  | Skid-tube <input type="checkbox"/>         |  | Thermoforming <input type="checkbox"/>        |  |
|                            |  | Cross tube <input type="checkbox"/>        |  | Large Fab <input type="checkbox"/>            |  |
|                            |  | Small Fab <input type="checkbox"/>         |  | Finishing <input type="checkbox"/>            |  |
|                            |  | Composite <input type="checkbox"/>         |  | Rec/Store/Packaging <input type="checkbox"/>  |  |
|                            |  | Water Jet <input type="checkbox"/>         |  | Supplier <input type="checkbox"/>             |  |
|                            |  | Prod. Eng. Coord. <input type="checkbox"/> |  |                                               |  |
|                            |  | Engineering <input type="checkbox"/>       |  |                                               |  |
|                            |  | Quality <input type="checkbox"/>           |  |                                               |  |
|                            |  | Other <input type="checkbox"/>             |  |                                               |  |
| MRB (QS1042) Approval      |  | QTY Effective : _____                      |  | Date : _____                                  |  |
|                            |  | Step # : _____                             |  | Description Work Order Deviation              |  |

Completed By \_\_\_\_\_

Lead hand / Supervisor Approval Verification

PART NO: \_\_\_\_\_  
Revision: \_\_\_\_\_  
Operation: \_\_\_\_\_  
Change No: \_\_\_\_\_

D5022 - 5

Start up Operation

Mfg Date: 12/06/17  
Job No: 167146

QC / QA Coordinator Approval

Foam, Side Panel, Aft  


**DART**  
AEROSPACE  
**S017750**

|                     |                          |
|---------------------|--------------------------|
| Positioned Wrong    | <input type="checkbox"/> |
| Outside Dimensions  | <input type="checkbox"/> |
| ver/Under tolerance | <input type="checkbox"/> |
| art Incorrect       | <input type="checkbox"/> |
| art Lost/Missing    | <input type="checkbox"/> |
| Part Moved          | <input type="checkbox"/> |
| Drawing             | <input type="checkbox"/> |
| Finish              | <input type="checkbox"/> |
| Misread             | <input type="checkbox"/> |
| Turning Sequence    | <input type="checkbox"/> |

|                       |                          |
|-----------------------|--------------------------|
| Out of Sequence       | <input type="checkbox"/> |
| Off-set               | <input type="checkbox"/> |
| Mislabeled            | <input type="checkbox"/> |
| Fit/Function          | <input type="checkbox"/> |
| Misaligned/off center | <input type="checkbox"/> |

|                                 |                          |
|---------------------------------|--------------------------|
| CounterSink                     | <input type="checkbox"/> |
| Cut Too Short                   | <input type="checkbox"/> |
| Instructions Incomplete/Unclear | <input type="checkbox"/> |
| Drill Holes                     | <input type="checkbox"/> |

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|                    |                    |                          |
|--------------------|--------------------|--------------------------|
| Root Cause         | Environment        | <input type="checkbox"/> |
|                    | Design             | <input type="checkbox"/> |
|                    | Doc/Data           | <input type="checkbox"/> |
|                    | Equip/Tooling      | <input type="checkbox"/> |
|                    | Handling/Pre       | <input type="checkbox"/> |
|                    | Material           | <input type="checkbox"/> |
|                    | Internal Transport | <input type="checkbox"/> |
|                    | Tribal Knowledge   | <input type="checkbox"/> |
|                    | LOA                | <input type="checkbox"/> |
|                    | Substation         | <input type="checkbox"/> |
|                    | Past Expiry Date   | <input type="checkbox"/> |
|                    | Misidentified      | <input type="checkbox"/> |
| No Re-verification | Operator           | <input type="checkbox"/> |
| Offset/Setup       | Supplier           | <input type="checkbox"/> |
| Training           | Use for Testing    | <input type="checkbox"/> |
| Poor Information   | Crushin            | <input type="checkbox"/> |
| Heat Treat         | Wave/Twist in Tube | <input type="checkbox"/> |
| Marks/Chatter      | Cracks             | <input type="checkbox"/> |
| Crimp/             | Centre             | <input type="checkbox"/> |
| Cuffs              | Bendi              | <input type="checkbox"/> |
| Press              | OTHER :            | <input type="checkbox"/> |



[illegible]

|                                                |  |              |  |
|------------------------------------------------|--|--------------|--|
| <b>Engineering Approval:</b><br>(If necessary) |  | <b>Date:</b> |  |
|------------------------------------------------|--|--------------|--|